

Small-parts conveyor drives and bowl feeder drives for potentially explosive atmospheres

Products for potentially explosive areas governed by new legal position since 01.07.2003

Directive 94/9/EC - also known as the ATEX Directive - which governs the marketing and use of operating materials for potentially explosive atmospheres has been applicable within the European Union since the 1st of July 2003. Directive 94/9/EC affects both the manufacturer of products for potentially explosive atmospheres and the operating company of systems used in potentially explosive atmospheres.

This new legal position classifies products into two equipment groups. Equipment group I includes all products used for underground operations in mines as well as their bank-head installations that could be at risk from mine gas and/or flammable dusts. Equipment group II includes all products that can be used in all other areas at risk from a potentially explosive atmosphere. Each equipment group has different categories to which an appropriate safety level is assigned. Further zones are assigned to these categories. The three-level zone division creates two distinct zones - the gas zone (G) and the dust zone (D) - for equipment group II. The new Directive 94/9/EC replaced the two-level zone division in the dust zone (as defined by the old legal position) by a three-level zone division. The operating company is responsible for the zone classification.

The table below shows an overview of the new division.

Equipment group	Group I		Group II						
Category	M1	M2	1		2		3		
Safety level	very high	high	very high		high		standard		
Zone assignement	-	•	G (Gas) Zone O	D (Dust) Zone 20	G (Gas) Zone 1	D (Dust) Zone 21	G (Gas) Zone 2	D (Dust) Zone 22	

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Requirements for the manufacturer:			Manufactu	rer must	Manufacturers must		
			operate ar	n ATEX-	present a Declaration		
			compliant an	d certified	of Confo	ormity to	
			Quality As	surance	demonstrate		
			System.		complianc	e with the	
			This category of		dired	ctive.	
			products i	must be			
			covered by a	n EC Type			
			Examin	ation			
			Certification	n from an			
		external Noti					

AVITEO Vibrationstechnik GmbH offers small-parts conveyor drives backed by the required Type Examination Certifications for both the dust (D) and gas (G) zones in the dosing and feed technology sector. AVITEO Vibrationstechnik operates an ATEX-compliant Quality Assurance System. All stated products are backed by the required Type Examination Certifications presented in both German and English.



Small-parts conveyor drives



Type:	eKF 1 (Ex)	105115 V – 50/60 Hz 220240 V – 50/60 Hz
	eKF 6 (Ex)	105115 V – 50/60 Hz 220240 V – 50/60 Hz
	eKF 12 (Ex)	105115 V – 50/60 Hz 220240 V – 50/60 Hz 380420 V – 50/60 Hz

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€ ₹}	BVS	ATI Ex e	EX . IIB	 T4	Yea	r 2009	(5
E3	II 2 D	Ex tD	A21	IP65	T 11	5°C)	0158
Туре	eKF		(Ex)	-	·	. mi∩ ⁻¹	I_A/I_N	
Serio	l no					kW out	† _E >	min
\triangle		٧		Α	Gn	kg		Ф
ΙΨ	DIN VDE	0580	50	Hz	Made	e in Gerr	nany	Ψ

II	Equipment group II
2	Category 2
G, D	Gas (G), Dust (D)
Ex	Explosion-proof electrical apparatus
	according to EN 60079 and
	EN 61241
e	Type of protection "increased safety"
IIB	Affiliation to the relative gas group
T4	Temperature class
tD	Type of protection for areas with
	the presence of combustible dust
	"tD", protection by enclosures
A21	Approval in accordance with the
	procedure A for zone 21 (dust)
	Degree of protection
T 115°C	Maximum surface temperature at
	the equipment